

1. PROVIDE LOWER LEVEL HEMP PLATES WITH BASIC 2 INCH LAPPED EDGES.
2. ALL HEMP PLATE DIMENSIONS ARE FOR BIDDING PURPOSES ONLY. CONTRACTOR SHALL VERIFY ALL PLATE SIZES AND PROVIDE DETAILED SHOP DRAWINGS PER SPECIFICATIONS.
3. PLATE SIZES SHOWN. DO NOT ACCOUNT FOR JOINT DETAILS.
4. ALL MAJOR WELDED JOINTS SHALL HAVE SELDS.
5. THE CONTRACTORS HEMP SPECIALISTS SHALL PROVIDE DETAILED SHOP DRAWINGS OF HEMP AND TESTING SELDS. ALSO SEE ELECTRICAL DRAWINGS FOR SELDS REQUIREMENTS. DETAILS DEPICTING THE SELDS CONDUITS ARE NOTIONAL.
6. ALL SELDS CONNECTION POINT LOCATIONS TO THE HEMP AND ALL GROUNDING LOCATIONS SHALL BE PROVIDED ON THE AS-BUILT DRAWINGS.
7. ALL HEMP DOORS WILL REQUIRE A MINIMUM OF TWO PENETRATIONS FOR THE DOOR CONTROLLER FIBER OPTICS. EACH PENETRATION SHALL BE LOCATED BY THE CONTRACTOR PER THE MANUFACTURER'S REQUIREMENT AND A WAVEGUIDE-BELOW-CUTOFF (WBC) SHALL BE PROVIDED PER THE SPECIFICATIONS. LOCATIONS SHALL BE PROVIDED ON THE SHOP DRAWINGS AND AS-BUILT DRAWINGS.

ESWP	EAST STEM WALL HEMP PLATE
EWPP	EAST WALL HEMP PLATE
IP	INTERIOR PEDESTAL HEMP PLATE
L-SWP	LINK STEM WALL HEMP PLATE
L-WP	LINK WALL HEMP PLATE
LD-WP	LOADING DOCK WALL HEMP PLATE
LD-SWP	LOADING DOCK STEM WALL HEMP PLATE
LP	LOWER HEMP PLATE
NSWP	NORTH STEM WALL HEMP PLATE
NWP	NORTH WALL HEMP PLATE
SELDS	SHEILDLED ENCLOSURE LEAK DETECTION SYSTEM
SSWP	SOUTH STEM WALL HEMP PLATE
SWP	SOUTH WALL HEMP PLATE
UP	UPPER HEMP PLATE
WSWP	WEST STEM WALL HEMP PLATE
WWP	WEST WALL HEMP PLATE
VEWP	VESTIBULE EAST WALL HEMP PLATE
VNWP	VESTIBULE NORTH WALL HEMP PLATE
VSWP	VESTIBULE SOUTH WALL HEMP PLATE
VWWP	VESTIBULE WEST WALL HEMP PLATE

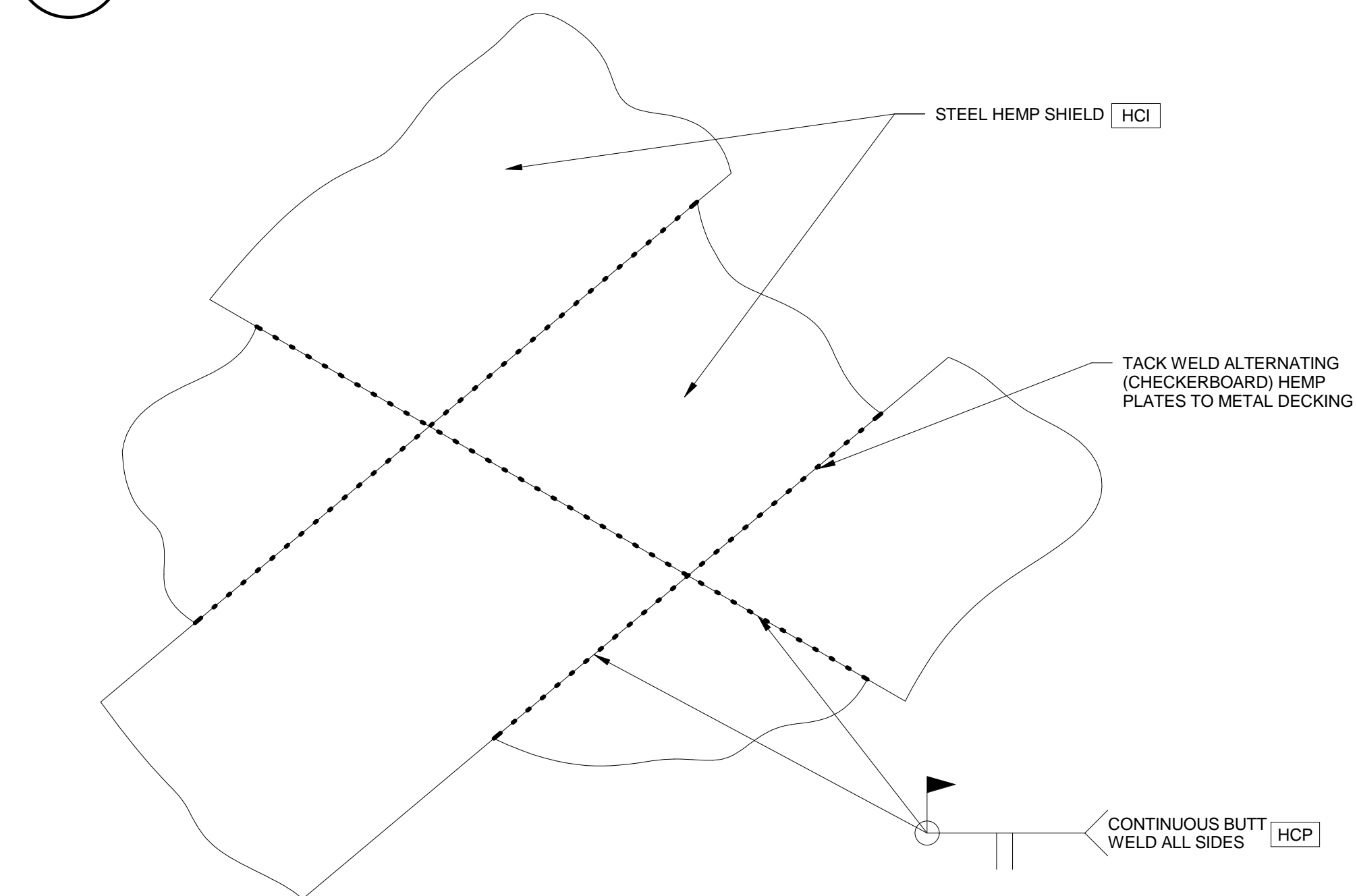
HCI	HARDNESS CRITICAL ITEM
HCP	HARDNESS CRITICAL PROCESS

Technical drawing of a steel tank floor plate showing mitered corners and weld details. The drawing includes the following annotations:

- STEEL HEMP SHIELD** (HCI)
- 2" MIN LAP**
- 3/16"** (typical corner detail)
- CONTINUOUS BUTT WELD @ MITER CORNERS** (HCP)
- TYP** (typical corner detail)

 TYPICAL LOWER LEVEL HEMP SHIELD LAYOUT

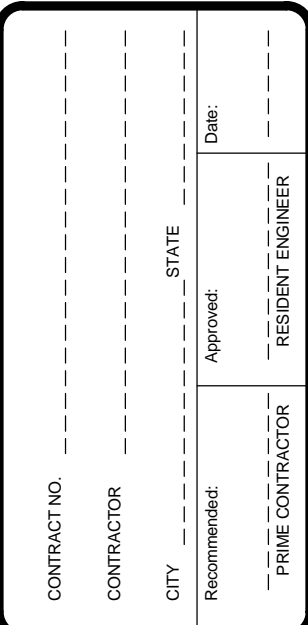
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












2 TYPICAL ATTIC LEVEL HEMP SHIELD LAYOUT
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RTA

[illegible]

 U.S. ARMY ENGINEER DISTRICT ALASKA ANCHORAGE, ALASKA	Designed: JZ		Date: 2016.11.18
	Drawn: BRO	As NOTED	Drawn Scale:
 ASACOM - TITRA TECH JV	Reviewed: JMR	Project Scale: 1:1	Project Scale:
	Submitted: BTN	File Name:	File Name:
	Submitted: BTN	Drawn By:	Drawn By:
	Submitted: BTN	Drawn By:	Drawn By:
 ASACOM - TITRA TECH JV	Submitted: BTN	Drawn By:	Drawn By:
 ASACOM - TITRA TECH JV	Submitted: BTN	Drawn By:	Drawn By:
 ASACOM - TITRA TECH JV	Submitted: BTN	Drawn By:	Drawn By:
 ASACOM - TITRA TECH JV	Submitted: BTN	Drawn By:	Drawn By:
 ASACOM - TITRA TECH JV	Submitted: BTN	Drawn By:	Drawn By:
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 ASACOM - TITRA TECH JV	Submitted: BTN	Drawn By:	Drawn By:
 ASACOM - TITRA TECH JV	Submitted: BTN	Drawn By:	Drawn By:

CLEAR AFS, ALASKA
LONG RANGE DISCRIMINATION RADAR
CONSTRUCTION PACKAGE 1 - VOLUME 2

HEMP NOTES, LEGEND AND TYPICAL DETAILS

Reference
number:

Z-900001B